

▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto Hard Surfaces with FOREVER Multi-Trans

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

SURFACE	AUTOMATIC HEAT PRESS	PREHEATING	OPENING AT	PEELING	FIXING
ALUMINIUM	4-5 bar (55-70 PSI)		120° C (250° F)	Warm or cold	60 seconds
ADHESIVE FILM	4-5 bar (55-70 PSI)		130° C (265° F)	Let cool down for 5-10 sec.	
CHROMOLUX BINDER	3-4 bar (40-60 PSI)	5 seconds	100-110° C (210/230° F)	Warm or cold	
WOOD	3 bar (40 PSI)	20 seconds	100° C (210° F)	Immediately	30 seconds
CERAMIC TILE	4-5 bar (55-70 PSI)		130° C (265° F)	Warm or cold	60 seconds
MAGNETIC VINYL	4-5 bar (55-70 PSI)		110-120° C (230/250° F)	Warm or cold	60 seconds
ACRYLIC GLASS	4-5 bar (55-70 PSI)		100-105° C (210/220° F)	Let cool down for 5-10 sec.	
MIRROR	4-5 bar (55-70 PSI)		145° C (265° F)	Warm or cold	
MOUSE PAD	4-5 bar (55-70 PSI)		110° C (230° F)	Warm or cold	
PLACE MAT	4-5 bar (55-70 PSI)		110°C (230° F)	Warm or cold	60 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Set the temperature of the transfer press to 200° C (390° F).
- ▶ Place the substrate on the lower plate.
- ▶ Place **FOREVER Multi-Trans** copy on the substrate and cover both with the **silicone pad universal**.
- ▶ Place the sensor of the **digital thermometer** between the copy and the substrate.
(Relevant is the temperature on the surface of the substrate which is shown through the digital thermometer. The printing time depends on the size (mass) of the substrate.)
- ▶ Open the transfer press when the above mentioned temperature is achieved and peel off the transfer paper as indicated above.
- ▶ If advised fix the toner with additional heat application at 2 bar using the **wooden frame**.

▶ **ANY PROBLEMS?** Visit our website www.forever-ots.com
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto **Mugs and Beersteins** with **FOREVER Multi-Trans**

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS FOR MS 50**

	TRANSFERRING TIME IN SEC./LEVEL	FIXING TIME IN SEC./LEVEL
MUG	55/6 and 55/2	55/6
MIGHTY MUG	70/6 and 70/2	70/6
THERMO MUG, BLACK	185/3	60/6
BEERSTEIN	75/6 and 75/2	75/6

▶▶▶ **TRANSFER APPLICATION**

- ▶ Place the print on the **mug** and fix it with **heat resistant tape**.
- ▶ Place the **clamp** around the mug, close it tight and place it on the **mug press**.
- ▶ Push the start button to heat the mug according to the above mentioned settings.
- ▶ Reduce the level from 6 to 2 and push the start button again.
- ▶ Remove the clamp.
- ▶ Let the mug cool down and peel off the **FOREVER Multi-Trans**.
- ▶ Place the mug (without clamp) on the mug press again to fix the toner.






▶▶▶ **IMPORTANT!**












Please use only cold or lukewarm clamp when printing several cups!

▶ **ANY PROBLEMS?** Visit our website **www.forever-ots.com**
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST
FOREVER Multi-Trans**

BRAND	MODEL	PRINTER SETTINGS
CANON	all CLC 	HEAVY PAPER
	CP 660 	UNSUITABLE
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	CARTON 1
	QC 3101	CARTON 1
	ineo 450+	CARTON 1
	ineo 250+	CARTON 1
EPSON	Laser C 8500	UNSUITABLE
	Laser C 8600	UNSUITABLE
	Aculaser C 1100	UNSUITABLE
	Aculaser C1900S	LABEL
HP	1500 L	HEAVY PAPER
	2500 L	HEAVY PAPER
	2550 L	TOUGH PAPER
	3500 N	CARTON
	4550	HEAVY PAPER
	3550	CARTON
	2600 N	UNSUITABLE
	3600	CARTON
KYOCERA	FS-C5020N	SPECIAL/HEAVY PAPER 1
	KM-C2520	SPECIAL/HEAVY PAPER 1
	KM-C2525E	SPECIAL/HEAVY PAPER 1
	KM-C3225	SPECIAL/HEAVY PAPER 1
	KM-C3232E	SPECIAL/HEAVY PAPER 1
	KM-C4035E	SPECIAL/HEAVY PAPER 1
LEXMARK	C912	HEAVY PAPER
	MINOLTA MagiColor 2 	TRANSPARENCY FOIL
MINOLTA	Bizhub C250/252	CARTON 1
	Bizhub C350/351	CARTON 1
	Bizhub C450/451	CARTON 1
	Bizhub ProC500	UNSUITABLE
	CF 2002	CARTON 1
	CF 3102	CARTON 1 or 2
	QMS 2200 	THICK PAPER
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL 	HEAVY PAPER
	Bizhub C253	CARTON 1
	Bizhub C203	CARTON 1
	Bizhub C353	CARTON 1
	SHARP	MX2300N

BRAND	MODEL	PRINTER SETTINGS	
NASHUATEC	DSC 328 	TRANSPARENCY FOIL	
	MPC2000	THICK PAPER 1	
	MPC2500AD	THICK PAPER 1	
	MPC2500e	THICK PAPER 1	
	SPC 420DN	THICK 1	
	OKI	C 3100/3200	LABEL
C 3100/3200		GLOSSY	
C 5200/5500		LABEL	
C 5600-5900		LABEL 2	
8600-8800		LABEL 2	
C 5200/5400		LABEL	
C 5700		GLOSSY	
C 9300/9500		LABEL	
RICOH	C 9600	LABEL	
	C 9800	LABEL	
	Aficio AP3800C	LABEL	
	Aficio 2228C 	TRANSPARENCY FOIL	
	Aficio C 811	HEAT RESISTANT FOIL	
	Aficio CS510E	THICK PAPER 3	
	Aficio DSC428	THICK PAPER	
	AficioCL4000DN	HEAT RESISTANT FOIL	
	TALLY	8004/81004 	LABEL
		8008	LABEL
8204 		TRANSPARENCY FOIL	
TOSHIBA	8006e 	HEAVY PAPER	
	eStudio 211c 	THICK 2	
	eStudio 311c 	THICK 2	
	eStudio2500c	THICK 2	
	eStudio3500c	THICK 2	
UTAX	eStudio3510c	THICK 2	
	CDC1526D	HEAVY PAPER	
XANTE	600 	HEAVY PAPER	
	1200 PRO 	HEAVY PAPER	
	ILUMINA	LABEL	
XEROX	DC 12 	HEAVY PAPER	
	DC 3535	THIN PAPER	
	Workcenter 3535	LABEL	
	DC 50 	HEAVY PAPER	
	M 24	THIN PAPER	
	Phaser 7750	THIN PAPER	
	DC 240/250	HEAVY PAPER 1	
	Phaser 7400	THIN PAPER	
	DC 1250	THICK PAPER	

